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1. Field of the Invention The present invention relates to an improved diamond tool for edge grinding and face grinding of gears, and more specifically to an improved diamond tool capable of providing an improved life of the tool.

2. Description of the Prior Art A known diamond tool for edge grinding and face grinding of gears and so forth is shown in FIG. 8. This tool includes a grinding wheel 2 having a diamond wheel 1 fixed on the center of a base metal 3 of high rigidity. The tool is fabricated by bonding the diamond wheel 1 on the center of the grinding wheel 2 and sintering the same. The diamond wheel 1 is generally a disc of about 20 mm in diameter, and the grinding wheel 2 is a disc of about 30 mm in diameter. As shown in FIG. 9, the diamond wheel 1 is mounted on the grinding wheel 2 by bonding of synthetic resin 4 in the circumferential direction of the grinding wheel 2. The grinding wheel 2 is constructed such that the base metal 3 is fixed on the central portion of the wheel, and the portion bonded by the synthetic resin 4 is opposite to the base metal 3. A diamond blade 5 is fixed on the synthetic resin 4 by a binding 5a, and a plurality of holes 5b for brazing 6 are formed in the circumferential direction of the blade 5. The upper surface of the blade 5 is scratched as an edge grinding surface 7, and is adjacent to the peripheral surface 8 of the base metal 3 to form a face grinding surface 9. In the diamond tool having the above construction, during edge grinding or face grinding of a gear, the edge grinding surface 7 and the face grinding surface 9 contact the gear under the predetermined angle to grind the gear, and the base metal 3 of the grinding wheel 2 is kept in contact with the side surface of the gear to prevent chipping of the side surface. In this case, the synthetic resin 4 serves to facilitate the contact of the edge grinding surface 7 and the face grinding surface 9 with the gear and the base metal 3. However, in the conventional diamond tool, as shown in FIG. 10, the synthetic resin 4 is soft and exhibits inferior durability against the edge grinding surface 7 and the face grinding surface 9. As a result, since the synthetic resin 4 is

crack software download microstran v9 free Category:Automation software Category:Structural engineeringI found out I didn't need a ticket and I just bought tickets at the gate. Was this all the travel agency charged me or did I pay more through them? Is there a cost difference in doing this? THANK YOU so much for your help! I'm normally a VERY PENNIES-PENNY person, but I'll gladly pay a little more for the convenience and ease of buying the tickets this way. I've been in the travel agency business and know that's it can be a LOT of work. SO...thank you! I am very thankful for all of the characters and props that were created for us to play with. It's been a great experience and I hope it is always like this. Today is the last day of our play at The Edgewater. It was a great experience and I can't wait for the next season. We'll continue to post our character interaction as well as the narrative. Let me know your reactions! Sunday, August 15, 2009 "I'm sorry. She's been shot." - The Lost Boy This week was the second story of the day. Story 1 was about a young boy and his sister being held captive and separated from their parents. But before we learned more about the boy, I had to introduce a character who changes the course of the story. This character will be important later on. So, that's where I am today. If you have been following us for a while, you know that right now there is a cast of almost 30 people who are playing my husband and I in our story. It can get a little overwhelming. So, I decided to try to break it down a little. Today we are working on my character, the girl. I have to admit, that for me, story two is the hardest. We already have a lot of story lines planned and I'm only on a few weeks of rehearsal. I have to cut the story down to meet their needs and still make the time pass for the story line. I have to make sure that the proper narrative is followed. I have to understand the character and why they are doing what they are doing. This one was a little difficult and there are still some story changes that need to be made. What has this experience done to me? I am so glad I came on this project! There has been some very interesting 4bc0debe42

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